



The Procurement Division procures the parts needed for products and maintenance, and comprises the following three departments. The Purchasing Department procures general purpose items from approximately 600 companies in Japan. The Procurement Department procures order-made items from around 100 companies in Japan, while the Global Procurement Department procures parts, etc., from 15 other countries and regions. Our eight primary suppliers are referred to with the designation "TS" ("Top Supplier"). Every year the management from the eight TS companies are invited to a management meeting with MIURA CO.,LTD., and the management from each group company. We explain MIURA's policies and present awards for skills competitions, report on TS activities (quality control, cost reductions, compliance with delivery times), and discuss how our manufacturing can be improved. Additionally, we hold PC (Process Change) exchange meetings and hold process improvement activities on a daily basis, where designers visit supplier sites to hear their opinions in-person based on our "three realities" principles. These activities focus on how we can curb costs while improving quality. We know the shop floor and each other, and we share knowledge as we review everything from the design up, including material changes and the processes used. This has led to a reduction in electricity consumption and CO₂ emissions at our suppliers. It is important that we build a relationship with our suppliers as the best partners possible, creating a win-win situation for both sides. The eight TS companies are located in the Shikoku region primarily in Ehime—and we have maintained on ongoing relationship with them since our company was founded. This is one way that MIURA contributes to the region, and is a source of sustainable manufacturing.



PROCUREMENT DIVISIO Z

PROCUREMENT DIVISION

TO YOU

We will continue to provide a stable supply of quality products at affordable prices.







