

Ballast water management system

The Best Partner of Energy, Water and Environment



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SO 14001

Our head office and Hojo facto sites with a registered environn

CAUTION

In order to use the product safely, be cautious of safety and always read the "Operation Manual" before use.

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# We want to protect this wonderful natural world and pass it on to the next generation.

At MIURA, we will cherish those wishes and use

the whole strength of the company to work towards our mission of

"Helping customers all over the world in energy conservation and environmental preservation."

One major support for those efforts is the ballast water management system (BWMS),

which contributes to the preservation of the marine environment around the world.

Our Ship Machinery Department has over fifty years of proven results

and experience and is playing a key role as we utilize our technology and the trust in

MIURA and put all our efforts into the achievement of our aims.







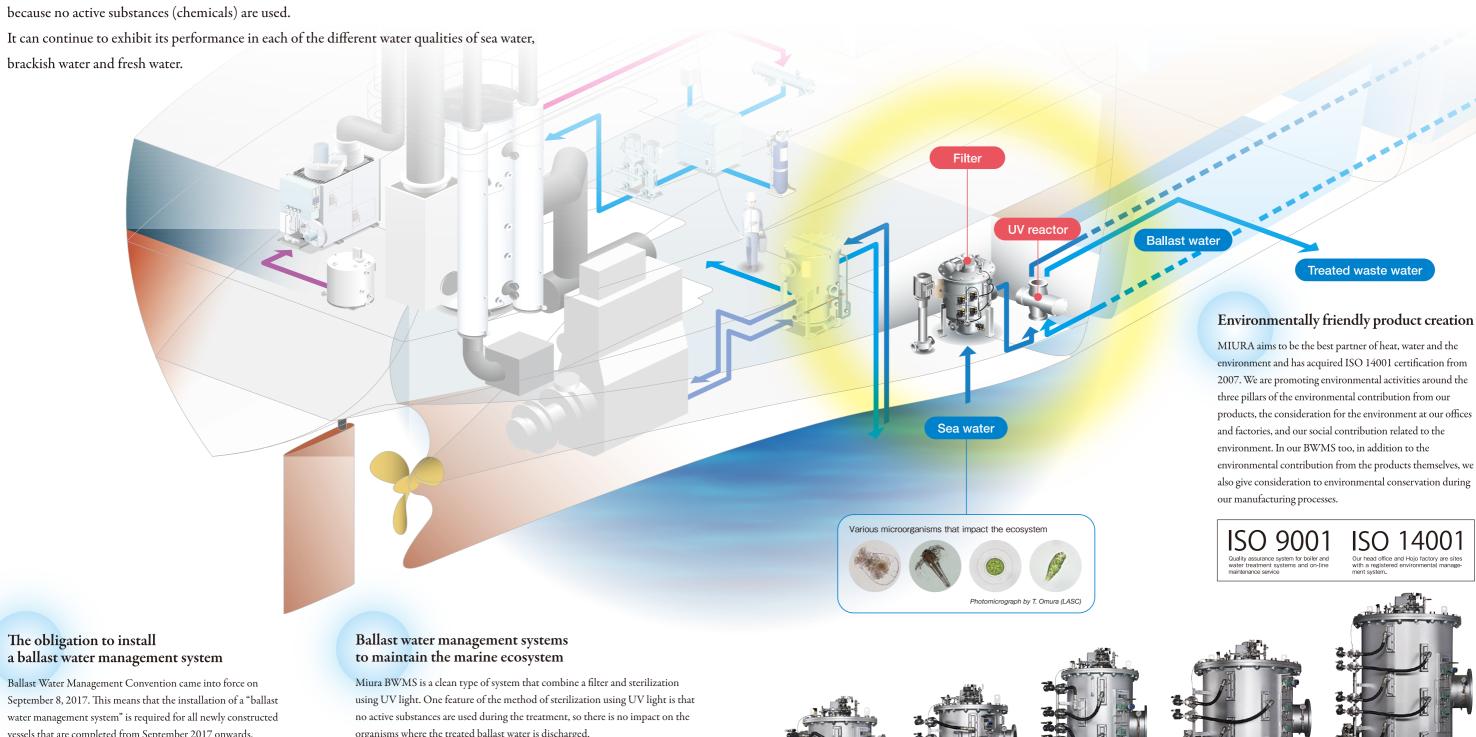
In October 2019, MIURA acquired USCG (United States Coast Guard) type approval, for which preparations had long been underway, and became the first manufacturer in Japan to obtain such approval for the filtration method with UV treatment. Additionally, we acquired the type approval under the BWMS Code (revised G8) in February 2020. Looking to the future, we will continue to work to conduct a range of thorough checks in order to allow us to respond to the demands of our customers from a global standpoint, and offer safer products that provide greater peace of mind.

# Environmentally friendly system with a uniquely developed filter and UV reactor combination

The greatest feature of the Miura BWMS is its structure,

which uses a uniquely developed filter to capture microorganism of 50 µm or larger from the ballast water and then uses a UV reactor to irradiate the organisms with ultraviolet (UV) light to sterilize them.

It is an environmentally friendly system with no impact on the organisms where the treated ballast water is discharged,



vessels that are completed from September 2017 onwards. Furthermore, all vessels currently in service are required to complete the installation before the renewal of their IOPP certificate, which is between September 2017 and September 2024. MIURA has sold BWMS since 2014 and has built up a proven record of their installation on newly constructed vessels and their retrofitting on vessels already in service.

organisms where the treated ballast water is discharged.

We developed a filter for the management system that can reliably capture organism of 50  $\mu m$  or larger and added a multi-stage cleaning function with high maintainability. The medium pressure UV pipe used in the UV sterilization was newly developed to save electricity and extend the service life and the optimal sterilization performance was achieved by using the illumination intensity and the flow rate to calculate and control the amount of irradiation.



HK200



HK300



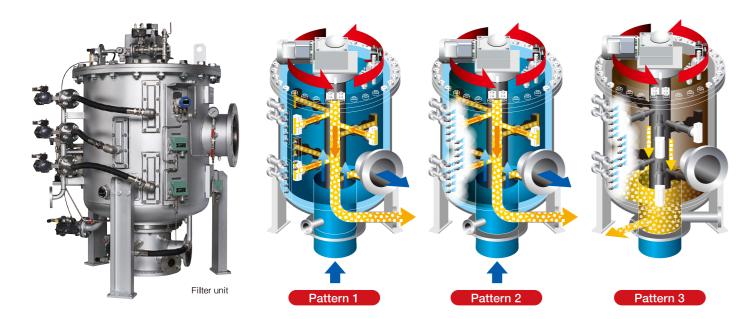






# An original cleaning system to maintain the capture performance of the filter

MIURA has developed a filter with an innovative structure that makes filter cleaning possible at the same time as the capture of the organisms in the ballast water. With MIURA's unique multi-stage cleaning function, the maintainability and performance are supported and the capturing function of the filter is maintained. The filter is always maintained in a clean state, so it does not require the time and effort of the crew of the vessel and the primary duties in cargo handling can be performed smoothly.



### The three MIURA original cleaning patterns preserving the filter performance

In order to reduce the clogging of the filter, a function is included that can clean the filter element in multiple stages. With these three cleaning patterns, high pressure jet cleaning is performed from the outside of the filter element to keep the filter clean at all times and preserve the filter performance.

# Reliable sterilization of organisms with a uniquely developed UV irradiation method

MIURA started the installation of the independently developed BWMS from 2014. As we have accumulated proven results in the installation of the system, we have also received favorable evaluations of the sterilization performance for S-sized and smaller organisms and for fungi. We are implementing repeated improvements to reduce power consumption and extend the service life and are aiming for further quality improvements. A cleaning function has been included inside the UV reactor to reduce the maintenance work that the crew of the vessel must perform.

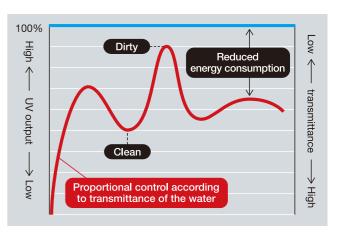






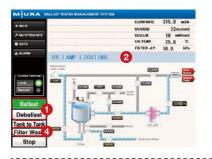
Proportional control operation to realize reduced electricity consumption and longer service life

The short service life of UV lamp was previously the disadvantage of UV irradiation, but we have improved this with a method of operation that uses proportional control. A UV sensor monitors the UV illumination intensity and the amount of UV irradiation is controlled. This saves electricity and extends the service life.



# The touch screen type control panel easily operated from the ship's office

Day to day operation can be easily performed with remote control from a touch screen placed in the ship's office. The status of the system can be checked on the display on the control panel and if an alarm for "Filter differential pressure error" ever occurs, it is also possible to perform cleaning with just the press of one button. Furthermore, in order for customers to operate the system safely and with a feeling of reassurance, the equipment status that is displayed on the screen is categorized into the two levels of "Notifications" and "Alarms."





- 1 Selecting "Ballast" or "Deballast"
- 2 Checking the status
- 3 Touching "Confirmation"
- 4 Touching "Filter Wash" starts the cleaning of the filter element.



Control panels in engine room



Control panels in ship's office (The remote control panel is optional.)

# Maintaining quality in line with the international standards to enhance safety



MIURA acquired USCG type approval in October 2019, and the type approval under the BWMS Code (revised G8) in February 2020. To further improve the product quality, a sea water test site in Hiroshima Prefecture and a fresh water test site in Ehime Prefecture are continuously in operation. Running tests are performed repeatedly. We are working actively to meet strict international standards while offering greater safety and security to customers, and endeavoring to protect marine environments the world over.





Fresh water test site (Ehime Prefecture)

Sea water test site (Hiroshima Prefecture)

# Manufacturer maintenance provided globally

# In-house developed products, support from maintenance to parts supplies

The main parts were developed in-house at MIURA, so we provide support for everything from consumable parts to large-scale and functional components. We support the smooth operation of marine equipment with maintenance, preservation and management assistance that meets the needs of the customers.

### Single engineer for all maintenance work

MIURA engineers have the technical ability to be able to cover all the maintenance work related to marine equipment on their own, including electrical, mechanical and water management work. As an individual engineer performs the maintenance reliably, this makes rapid support possible and also contributes to a reduction in maintenance costs.

### MIURA's network across the world

In addition to our bases in Japan, we also have engineers at our bases in Shanghai, Zhoushan, Nantong, Taipei, Singapore, Amsterdam and Houston. We have prepared a system to respond to customer requirements rapidly at any location around the world. This ability to provide the best possible support in both providing parts supplies and engineering services is a distinctive characteristic of MIURA.

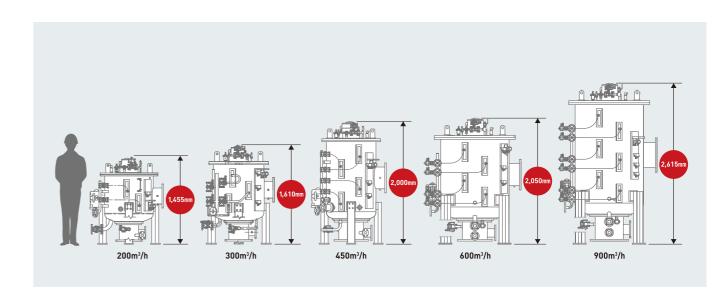


Maintenance can be performed at any port around the world



# A compact design that can be easily installed both on newly constructed vessels and in retrofitting

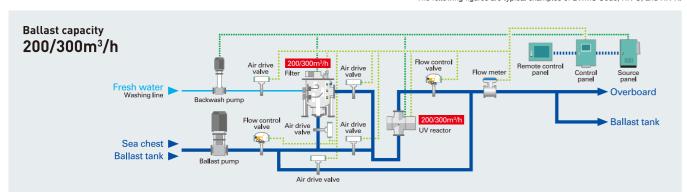
One major feature of the BWMS HK is their compact design. The equipment can be used for a wide range of applications, including both newly constructed vessels and retrofitting. The filter performance has been improved even further and we offer the high functionality and quality that are characteristic of MIURA.

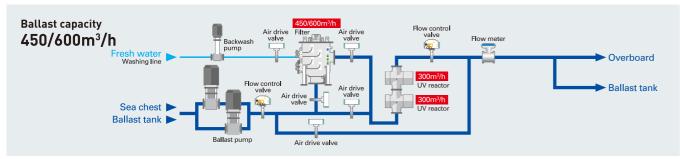


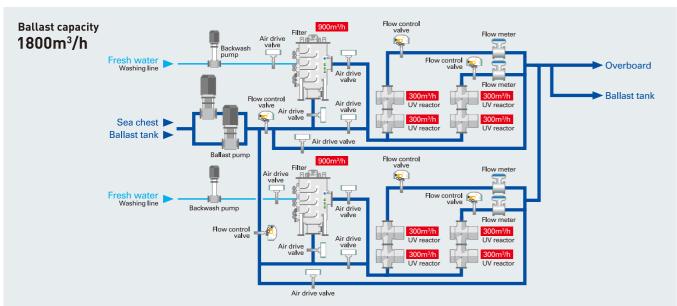
### Example filter and UV reactor configurations

Select the capacity of the filter and UV reactor according to the ballasting and deballasting capacity.

\* The following figures are typical examples of BWMS Code, HK-C, and HK-R.



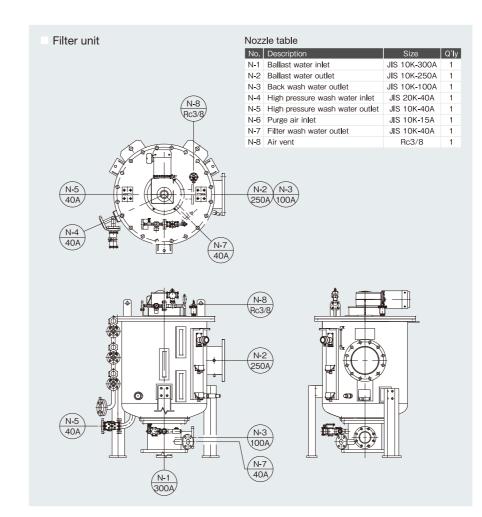


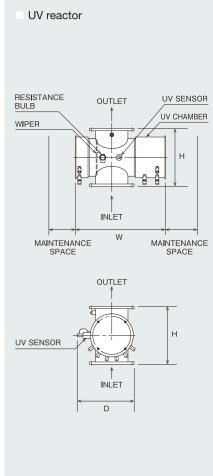


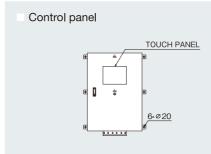
Filter	UV re	a a a tar	Capac	ity [IMO]	Capacity [US	SCG: Type C ]	Capacity [Us	SCG: Type R]
Filler	OV IE	actor	Ballast	Deballast	Ballast	Deballast	Ballast	Deba <b>ll</b> ast
0005	06U	_	200	200	_	_	200	200
200F	10U	_	200	300	200	200	_	_
0005	U80	_	300	300	160	160	300	300
300F	12U	_	300	300	300	300	_	_
	06U × 2	06U + 06U	400	400	_	_	_	_
4505	08U × 2	080 + 080	450	600	320	320	450	600
450F	10U × 2	10U + 10U	450	600	400	400	_	_
	12U × 2	12U + 12U	450	600	450	600	_	_
COOF	08U × 2	080 + 080	600	600	320	320	600	600
600F	12U × 2	12U + 12U	600	600	600	600	_	_
	$08U \times 2 + 08U$	_	900	900	480	480	900	900
0005	12U × 2 + 12U	_	900	900	900	900	_	_
900F	$08U \times 2 + 08U \times 2$	_	900	1200	640	640	900	1200
	$12U \times 2 + 12U \times 2$	_	900	1200	900	1200	_	_

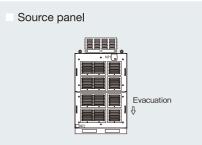
<sup>\*</sup> The above equipment configurations are typical examples. Contact a MIURA sales office for information on other configurations.

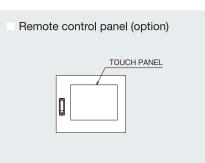
### Basic specifications and external views











Equipment name	Standard flow rate [m²/h]	Dimensions (H $\times$ W $\times$ D) [m] *	Diameter (in/out) [A]	Weight [Kg]
Filter 200F	200	1445 × 1200 × 1095	300 / 250	800
Filter 300F	300	1610 × 1195 × 1095	300 / 250	900
Filter 450F	450	2000 × 1200 × 1075	400 / 350	1300
Filter 600F	600	2050 × 1485 × 1435	400 / 350	1700
Filter 900F	900	2615 × 1510 × 1435	450 / 400	2000
UV reactor	200/300	640 × 990 × 625	350 / 350	205
Control panel		1060 × 800 × 300		90
Control panel		1660 × 800 × 300		150
Source panel		1630 × 910 × 740		460
Source parier		1920 × 910 × 740		560
Remote monitoring panel		370 × 450 × 170		15
Power supply voltage	S	ource panel AC440V 60Hz 3Ø, Co	ontrol panel AC110V~220V 60Hz 1	Ø
Design pressure		0.7	MPa	

\* Space for maintenance is not included.

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# **Previous installation results**

We provide the optimal proposals for the customers developed over our previous results and experience in various installations.

# **Bulk carriers**



Vessel type	28,000 DWT	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK450 × 1
Installation location	Japan		



Vessel type	38,000 DWT	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK600 × 2
Installation location	China		

# Chemical vessels



Vessel type	12,000 DWT	Classification	NK
Country of construction	Japan	Installation place	Pump room
Installation situation	Retrofit	Model	HK300 × 1
Installation location	UAE		



Vessel type	8,700 DWT	Classification	NK
Country of construction	Japan	Installation place	Pump room
Installation situation	Newly constructed vessel	Model	HK300 × 1
Installation location	Japan		

# Car carrier ships



Vessel type	6,000 UNITS	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK300 × 1
Installation location	China		



Vessel type	3,900 UNITS	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK300 × 1
Installation location	China		

# General cargo ships



Vessel type	12,000 DWT	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK200 × 1
Installation location	China		



Vessel type	38,000 DWT	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Newly constructed vessel	Model	HK600 × 2
Installation location	Japan		

### **Previous installation results**

### **Container ships**



Vessel type	6,350 TEU	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK600 × 1
Installation location	China		



Vessel type	5,888 TEU	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK600 × 1
Installation location	China		

### **Tankers**



Vessel type	5,000 m <sup>3</sup> LPG	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK300 × 1
Installation location	Turkey		



Vessel type	7,200 m³ LPG	Classification	NK
Country of construction	Japan	Installation place	E/R
Installation situation	Retrofit	Model	HK300 × 1
Installation location	Curaçao		

# We offer the optimal solutions for retrofitting. MIURA supervisors live up to the trust of the customers.

In the installation of BWMS, for retrofitting in particular,
a wide variety of situations is assumed and detailed experience is necessary.

MIURA has been developing ballast water management technology for many years and acts as a link between the vessel owner and the dock with a support system that has been prepared to realize safer and more flexible retrofitting.

We use the technical ability we have built up in ship repair work and live up to the trust placed in us by customers with retrofits that fit with the dock schedule and also take economic efficiency into consideration.







# The reasons why MIURA retrofits are selected around the world



### Installation is possible around the world.

MIURA engineers go wherever necessary in the world to perform all the work from the 3D measurement on the vessel that is necessary at the design stage up to the actual installation work.



### We have expanded our support system with the improvement of our bases in China.

In China, which could be said to be a global focal point for repair docks, MIURA has established facilities in Shanghai, Nantong, and Zhoushan, where it works in collaboration with local engineers to effect smooth installation work.



### Highly experienced supervisors provide full support for the installation work.

Experienced supervisors from MIURA provide support for installation work. The supervisors cooperate with the foremen and docks to achieve installation work that delivers satisfactory system performance.



# **P**lanning

We perform detailed inspections and 3D scans, offering the perfect proposals for installation plans.

### 1 Preliminary investigations before visiting the vessel

Consideration performed using the documentation related to the vessel

- Parts layout, pump performance curves, piping system diagrams, power investigation tables, etc.
- 2 Investigation onboard the vessel

We visit ships in any location in the world we receive a request from.

- 3 Drafting a ship visit survey report
  - Carry-in route

Installation space

Piping system checks

- Power investigation tables
- Interviews regarding the situation of ballast operation HK capacity proposal

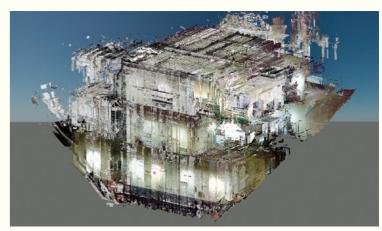




Ship visit survey report

### 4 3D scan

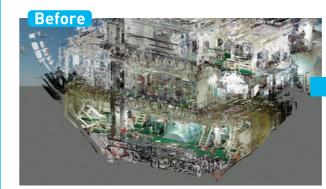
We perform 3D scans for the basis of the design. Experienced engineers from MIURA check the vessel from top to bottom, focusing on the interior structure.

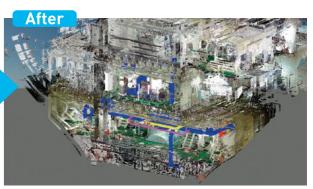


Example: Scan image from engine room on 37,000 DWT bulk carrier

### Actual examples of consideration

We propose remodeling plans that make use of our experience in order to make the installation the best possible.





LOWER FLOOR, 3rd DECK main engine - Consideration of filter and reactor installation on the bow side.

# The flow of retrofitting

Planning

Working from 3D scans and visit surveys, we offer the best possible plan for the ship.

2 Drafting approval drawings (Basic design)

We produce the basic plan for the installation and prepare the approval documents necessary for the vessel class approval.

3 Detailed design

We produce the drawings and documents for items such as the pipes and components that will be necessary during the actual manufacturing and execution.

Support is provided for the installation and construction work.

4 Production and order

We arrange or produce the components according

5 Installation

to the individual specifications. When customers have requests.

The MIURA supervisor coordinates with the superintendents, crew and dock and the installation is performed.

. . . .

The MIURA engineer performs the commissioning, checks the operation

6 Commissioning

of the equipment and explains its handling to the crew.

7 After-sales service

The engineers from bases around the world respond rapidly to customer requirements such as requirements for the maintenance and management of the equipment.



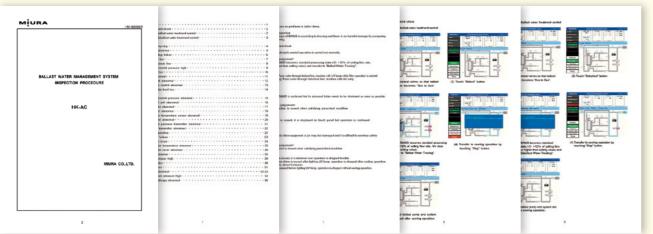
# **Approval**

We produce the drawings to be submitted for the vessel class and other documents.

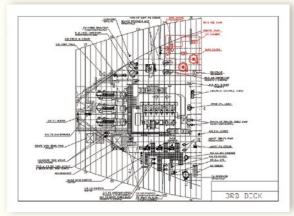
MIURA prepares the drawings and documents necessary for the approval. (Ballast water management plan (For D2), layout drawings, piping diagrams and ballast water loading/discharging operation flow charts, ballast water sampling facility diagrams, inspection procedure, etc.)



Ballast water management plan



Onboard test method proposal

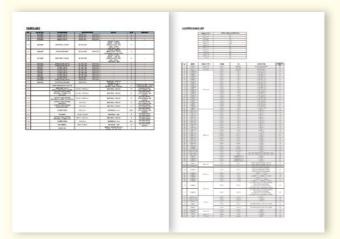


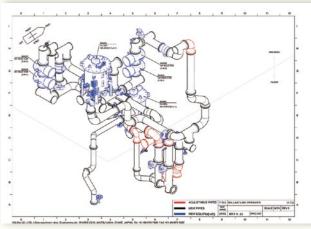
Parts layou

# Detailed design

Working from the installation plan based on customer requests, we put together definite designs.

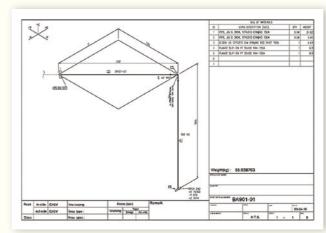
Detailed designs are created based on confirmed installation specifications. In the detailed design work, we create the drawings and documents required for actual manufacture and construction. We also draft piping production drawings, parts lists, piping layout drawings, etc.

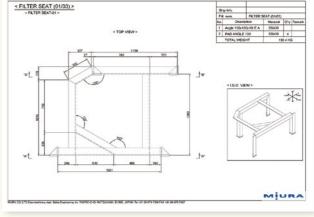




Parts list

Piping layout drawing





Piping production drawing

Frame production drawing

# Production and order

We produce the parts in line with the design and in accordance with the various specifications.

We will provide parts based on the detailed design on request.

\* As a general rule, equipment will be delivered at a predetermined domestic warehouse location and Free on Truck.

# ·k

### Installation

The MIURA supervisor provides support for the installation work.

### Please rely on the MIURA supervisors for retrofitting installation work.

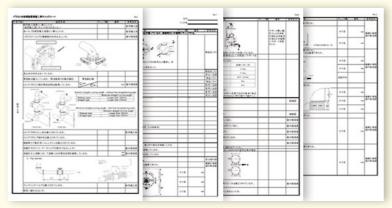
Experienced supervisors from MIURA cooperate with the foremen, sailors, shipbuilding companies, and repair docks to achieve installation work that delivers satisfactory system performance.





Using the installation work check sheet, we confirm that each installation is carried out according to plan.

Passing water through the pipes → Confirmation of no leakage → MIURA's SV filling our installation work check sheet → Results reported to the superintendent → Operation commissioning



Installation work check sheet

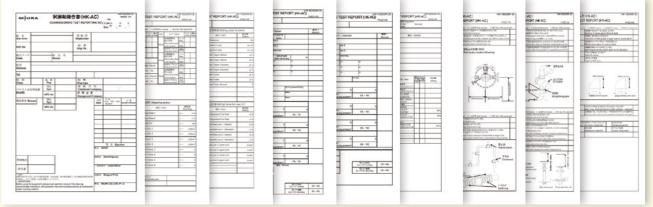
# Commissioning

MIURA's engineers carry out commissioning directly.

Commissioning is carried out by maker's engineers who possess deep knowledge about the equipment for a final check to ensure safe and secure sailing.

- Confirm installation of piping and electrical system
- Confirm operation and performance of each piece of equipment and the system as a whole
- Observe while undergoing inspection
- Confirm spare parts
- Provide instructions for operation





Commissioning report

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### After-sales service

MIURA also provides full after-sales service.

# MIURA's inspection system "MZM" supports our customers' safe sailing.

We support the smooth operation of marine equipment with maintenance, preservation and management assistance that meets the needs of the customers. We accumulate the operation history data and utilize it for preventative maintenance and trend management.

### MIURA's network across the world

We have opened bases in various locations around the world and have engineers stationed at those bases. We have prepared a system to respond rapidly to customer requirements. We provide the best possible support in providing parts supplies and engineering services.





# Delivering reassuring and reliable MIURA technology to the oceans of the world.

In addition to Japan, MIURA also has bases in Shanghai, Zhoushan, Nantong, Taipei, Singapore, Amsterdam and Houston and we respond to the needs of customers in oceans worldwide.

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